

# Aggregate Optimization Chart

**PLANT #:** **P-101**

Sample Date: 1/4/21 Concrete Grade: **P1M**  
 Dates Test Represents: 1/5/2021 through 1/11/2021

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	75-051	Mid-Michigan	1200	7.23	2.66	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.67</b>		<b>100.0</b>

<---- Verify this number is 100%



**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.7	100.0	100.0	99.6	0.4	0.4
1"	48.4	100.0	100.0	83.7	15.9	16.3
3/4"	11.5	99.4	100.0	71.9	11.8	28.1
1/2"	2.9	79.3	100.0	63.3	8.6	36.7
3/8"	2.1	55.3	100.0	56.0	7.3	44.0
#4	1.9	15.6	98.8	43.8	12.2	56.2
#8	1.8	5.0	84.5	35.1	8.7	64.9
#16	1.7	2.6	68.6	28.1	7.0	71.9
#30	1.7	2.3	49.8	20.7	7.4	79.3
#50	1.7	2.1	23.3	10.3	10.4	89.7
#100	1.6	2.0	4.0	2.7	7.6	97.3
LBW	1.4	1.9	0.6	1.2	1.4	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

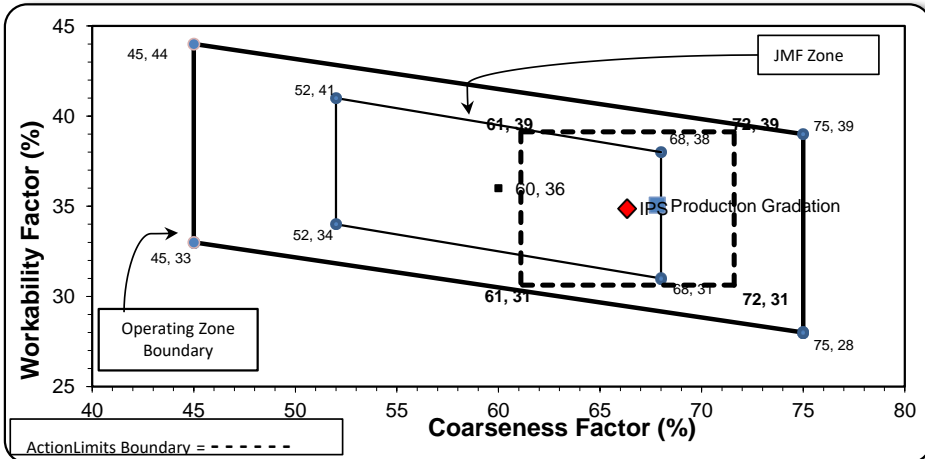
Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>68</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>66</b>
<b>Workability Factor:</b>	<b>35</b>

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-32**

Sample Date: 1/4/21

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/5/2021 through 1/11/2021

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1000	6.12	2.62	32.6
IA	71-47	Presque Isle	820	5.02	2.62	26.7
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
<b>Total Wt</b>			<b>3070</b>	<b>18.69</b>		<b>100.0</b>

<----- Verify this number is 100%



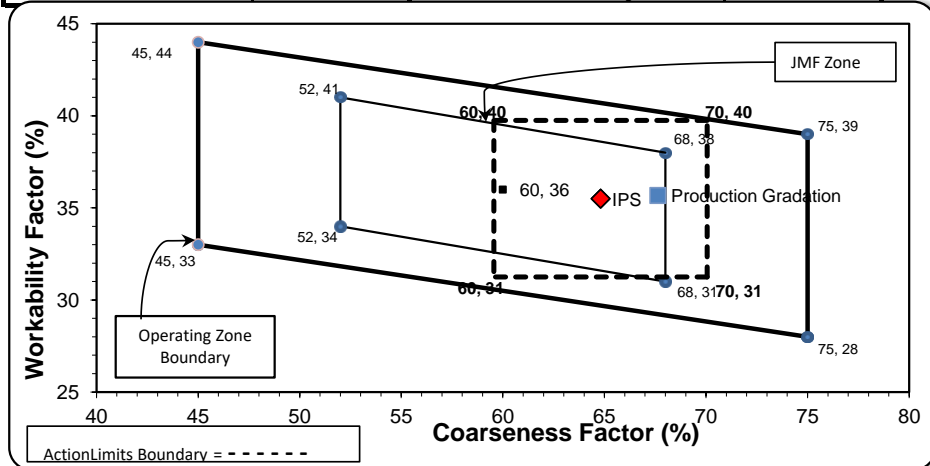
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 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.0	100.0	100.0	99.0	1.0	1.0
1"	53.0	100.0	100.0	84.7	14.3	15.3
3/4"	23.4	100.0	100.0	75.0	9.6	25.0
1/2"	6.0	80.9	100.0	64.3	10.8	35.7
3/8"	3.6	54.7	100.0	56.5	7.8	43.5
#4	2.8	11.8	96.3	43.3	13.2	56.7
#8	2.6	4.2	82.8	35.7	7.6	64.3
#16	2.5	2.4	66.9	28.7	7.0	71.3
#30	2.3	2.1	46.2	20.1	8.6	79.9
#50	2.2	2.1	19.9	9.4	10.7	90.6
#100	2.0	2.1	4.3	3.0	6.4	97.0
LBW	1.6	1.4	1.0	1.3	1.7	98.7

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **68**      **Workability Factor:** **36**



Initial Production Sample (IPS)

**Coarseness Factor:** **65**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

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 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-39**

Sample Date: 1/4/21

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/5/2021 through 1/11/2021

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



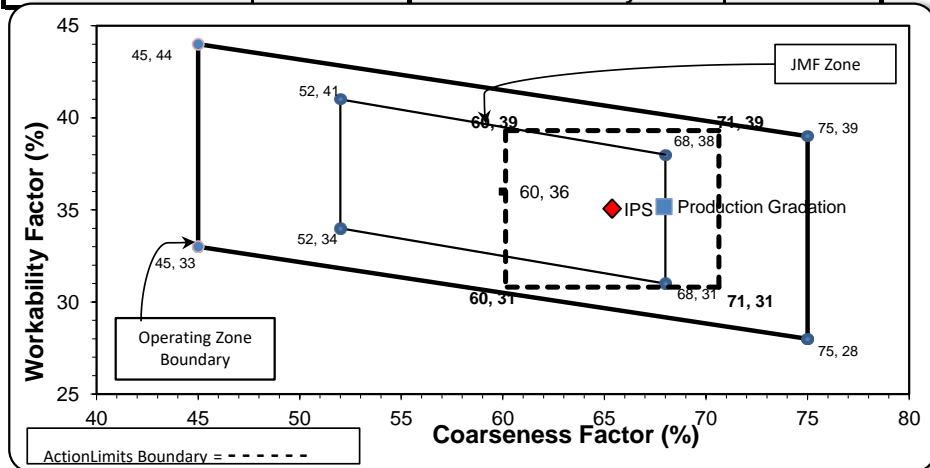
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 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.7	100.0	100.0	99.6	0.4	0.4
1"	48.4	100.0	100.0	83.7	15.9	16.3
3/4"	11.5	99.4	100.0	71.9	11.8	28.1
1/2"	2.9	79.3	100.0	63.3	8.6	36.7
3/8"	2.1	55.3	100.0	56.0	7.3	44.0
#4	1.9	15.6	97.6	43.3	12.6	56.7
#8	1.8	5.0	84.8	35.2	8.1	64.8
#16	1.7	2.6	69.9	28.6	6.6	71.4
#30	1.7	2.3	48.1	20.0	8.6	80.0
#50	1.7	2.1	17.4	8.0	12.1	92.0
#100	1.6	2.0	2.5	2.1	5.9	97.9
LBW	1.4	1.9	0.3	1.1	1.0	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **68**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **65**  
**Workability Factor:** **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-02**

Sample Date: 1/4/21 Concrete Grade: **P1M**  
 Dates Test Represents: 1/5/2021 through 1/11/2021

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1000	6.12	2.62	32.6
IA	71-47	Presque Isle	820	5.02	2.62	26.7
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
<b>Total Wt</b>			<b>3070</b>	<b>18.69</b>		<b>100.0</b>

<----- Verify this number is 100%



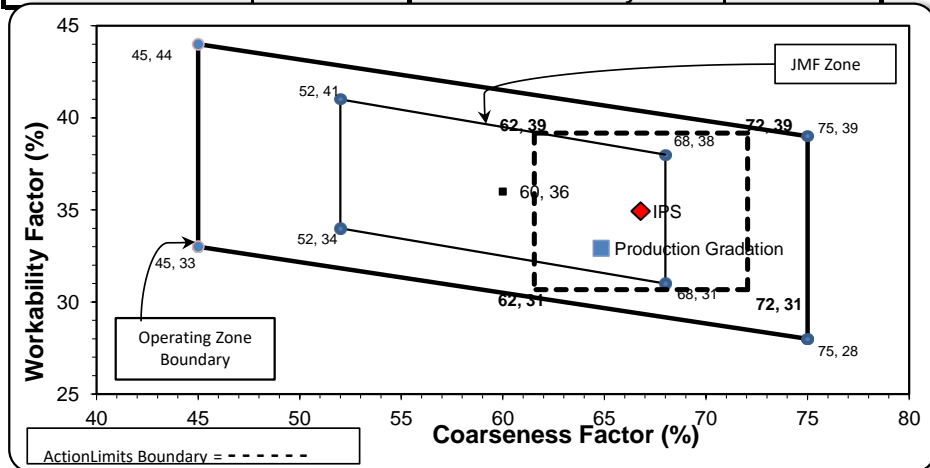
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 30701 W. 10 Mile Rd.  
 Suite 500  
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.0	100.0	100.0	99.0	1.0	1.0
1"	53.0	100.0	100.0	84.7	14.3	15.3
3/4"	23.4	100.0	100.0	75.0	9.6	25.0
1/2"	6.0	80.9	100.0	64.3	10.8	35.7
3/8"	3.6	54.7	100.0	56.5	7.8	43.5
#4	2.8	11.8	95.4	42.9	13.6	57.1
#8	2.6	4.2	76.0	32.9	10.0	67.1
#16	2.5	2.4	58.8	25.4	7.5	74.6
#30	2.3	2.1	43.2	18.9	6.5	81.1
#50	2.2	2.1	19.8	9.3	9.6	90.7
#100	2.0	2.1	4.2	2.9	6.4	97.1
LBW	1.6	1.4	0.4	1.1	1.9	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>65</b>	<b>Workability Factor:</b>	<b>33</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>67</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:  
 SM, LLC Technical Service

Approved By: